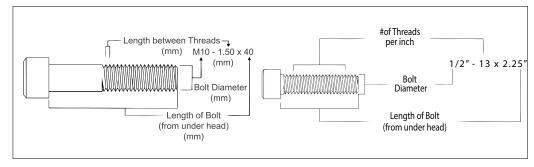
## **Crosby**

## HR-1000CT





- All load bearing components are heat treated, Quenched & Tempered alloy steel.
- All components, with the exception of the retaining ring, are produced with maximum material hardness of 34 HRc.
- All primary load-bearing components have Charpy impact testing. The body, bushing, washer and bail meet impact requirements of 31 ft-lb min. avg. at -4°F. The bolt meets impact requirements of 20 ft-lb min. avg. at -150°F.
- Individually magnetic particle inspected with certification.
- Forged bail provides the following:
  - Easily readable raised lettering showing the name Crosby or "CG" and PIC for material traceability.
  - Greater durability providing the increased toughness desired in potentially abusive field conditions.
  - · Larger opening than standard hoist ring bail.
- Bolt specification is an alloy socket head cap screw to ASTM A320 Grade L7 or L43.
- Top washer is color-coded for easy identification (blue for UN threads and grey for Metric threads).
- The Working Load Limit and recommended torque value are permanently stamped into each washer.
- Individually Proof Tested to 2 times Working Load Limit (90° and in-line).
- BOLT SIZE IDENTIFICATION: The size of the bolt will be stated as in the drawing above. Illustration shows meaning of each dimension given.

 Type approval and certification in accordance with DNV Offshore Standard DNV-OS-E101, Drilling Plant, Standard for Certification DNVGL-ST-0378, Lifting Appliances, and DNVGL-SI-0166.

- · Individually serialized.
- 100% MPI all primary load bearing components.
- Coating: Thermo-diffusion galvanized.
- · Optional bolt sizes available upon request.

## **HR-1000CT UNC Threads**

| Frame<br>Size<br>No. | Stock No. | Working<br>Load<br>Limit<br>(Ib) | Torque<br>(ft-lb) | Dimensions<br>(in) |  |       |      |             |               |       |      |                      |
|----------------------|-----------|----------------------------------|-------------------|--------------------|--|-------|------|-------------|---------------|-------|------|----------------------|
|                      |           |                                  |                   | Bolt Size<br>A     | Effective Thread<br>Projection Length<br>B | С     | D    | Radius<br>E | Diameter<br>F | G     | н    | Mass<br>Each<br>(lb) |
| 2                    | 6608103   | 1900                             | 28                | 1/2 - 13 x 2.25    | 0.70                                       | 6.32  | 1.96 | 1.25        | 0.75          | 4.20  | 2.50 | 3                    |
| 2                    | 6608112   | 1900                             | 28                | 1/2 - 13 x 2.75    | 1.20                                       | 6.32  | 1.96 | 1.25        | 0.75          | 4.20  | 2.50 | 3                    |
| 2                    | 6608121   | 3000                             | 60                | 5/8 - 11 x 2.25    | 0.70                                       | 6.32  | 1.96 | 1.25        | 0.75          | 4.20  | 2.50 | 3                    |
| 3                    | 6608130   | 4800                             | 100               | 3/4 - 10 x 3.00    | 0.85                                       | 8.59  | 2.96 | 1.63        | 1.00          | 6.25  | 3.25 | 11                   |
| 3                    | 6608139   | 6200                             | 160               | 7/8 - 9 x 3.00     | 0.85                                       | 8.59  | 2.96 | 1.63        | 1.00          | 6.25  | 3.25 | 11                   |
| 3                    | 6608148   | 8300                             | 230               | 1 - 8 x 3.50       | 1.35                                       | 8.59  | 2.96 | 1.63        | 1.00          | 6.25  | 3.25 | 11                   |
| 4                    | 6608149   | 12500                            | 470               | 1-1/4 - 7 x 5.00   | 2.10                                       | 11.31 | 3.71 | 2.00        | 1.44          | 8.13  | 4.00 | 24                   |
| 4                    | 6607669   | 20000                            | 800               | 1-1/2 - 6 x 5.50   | 2.60                                       | 11.31 | 3.71 | 2.00        | 1.44          | 8.13  | 4.00 | 27                   |
| 4                    | 6607727   | 20000                            | 800               | 1-1/2 - 8 x 5.50   | 2.60                                       | 11.31 | 3.71 | 2.00        | 1.44          | 8.13  | 4.00 | 27                   |
| 5                    | 6607670   | 28000                            | 1100              | 2 - 4.5 x 7.50     | 3.20                                       | 15.15 | 4.00 | 2.69        | 1.75          | 11.64 | 5.00 | 69                   |
| 6                    | 6607671   | 45000                            | 2100              | 2 1/2 - 4 x 9.50   | 3.73                                       | 19.93 | 5.75 | 3.00        | 2.75          | 14.47 | 5.62 | 157                  |

5:1 Design Factor.





